

BLUE

Work Order ID 53269

October 30, 2009 9:18:13 AM



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Item ID: D206-628-021BL

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Step LH, Blue

Start Date: 29/10/2009 Start Qty: 4.00



Cust Item ID:

Required Date: 09/11/2009 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan: PL Date: 09-10-30 Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy blue file and type labels as per PPP D206-628-021-CHG 002

CHG 003

Sorkulig

HJ for BG 09/11/17

110

0.00



Pick Kit

Memo

0.00

Packaging

Packaging

PL 9/11/13 (4)

120

0.00



QC4- 100% Inspect kits for completeness

Memo

0.00

QC

Quality Control

=> Sorkulig

CHL 4

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QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-628-021 <input type="checkbox"/> Location: _____ <input type="checkbox"/> PPP Rev: _____								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

PL 09/11/19 (4)

09/11/19 (4)

PL 09-11-19 (4)

Picklist Print

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Work Order ID: 53269

Parent Item: D206-628-021BL

Parent Item Name: Heli-Access-Step LH, Blue

Comments:

Start Date: 29/10/2009

Required Date: 09/11/2009

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2731-7RevC Mounting Lug BLUE		Manufactured	No				Each	0.0000	16.0000 ✓			
D2732-030RevB1 Rubber Cushion		Manufactured	No				Each	0.0000	32.0000			
D3394-043RevB Lug Assembly BLUE		Manufactured	No				Each	0.0000	16.0000 ✓			
MS21042L4 Nut		Purchased	No				Each	5,891.000	48.0000 ✓			

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

5891

110507

184

111827

5698

112314

9

15924

0

7/11/127

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Shop Packet Print

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5.1 D206-628-011/-012/-021/-022/-031/-032 REGULAR DART HELI-ACCESS- STEPS™ PARTS LIST

Qty -011	Qty -012	Qty -021	Qty -022	Qty -031	Qty -032	Part Number	Description
X						D206-628-011	206 A/B STEP INSTALLATION LH
	X					D206-628-012	206 A/B STEP INSTALLATION RH
		X				D206-628-021	206 L/L1/L3/L4 STEP INSTALLATION LH
			X			D206-628-022	206 L/L1/L3/L4 STEP INSTALLATION RH
				X		D206-628-031	407 STEP INSTALLATION LH
					X	D206-628-032	407 STEP INSTALLATION RH
1						D2721-041	STEP ASSEMBLY LH
	1					D2721-042	STEP ASSEMBLY RH
		/ 1		1		D2724-041	STEP ASSEMBLY LH
			1		1	D2724-042	STEP ASSEMBLY RH
2	2			4	4	D2731-3	MOUNTING LUG
2	2	/ 4	/ 4			D2731-7	MOUNTING LUG
8	8	/ 8	8	8	8	D2732-030	RUBBER CUSHION
2	2			4	4	D3394-041	MOUNTING LUG
2	2			4	4	*D3394-1	*MOUNTING LUG
4	4			8	8	*MS35489-93	*GROMMET
2	2	/ 4	/ 4			D3394-043	MOUNTING LUG
2	2	4	4			*D3394-3	*MOUNTING LUG
4	4	8	8			*MS35489-93	*GROMMET
4	4			4	4	AN4-13A	BOLT
4	4	/ 4	/ 4	4	4	AN4-14A	BOLT
4	4	/ 8	/ 8	4	4	AN4-15A	BOLT
12	12	/ 12	12	12	12	AN960JD416	WASHER
12	12	/ 12	12	12	12	MS21042L4	NUT (OR MS21042-4)

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

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